

废钢破碎生产线

SCRAP STEEL HAMMER SHREDDER RECYCLING LINE

废钢破碎机是一种用来处理废钢的破 碎设备, 主要用于报废小汽车、报废家电 及轻薄废钢的破碎作业。经过废钢破碎机 处理得到的破碎料密度高,纯度高,基本 没什么杂质,钢厂等制造企业用破碎料重 新熔炼成新产品时,单位能耗低,产量 高,综合经济明显。废钢破碎机是公认的 处理废钢的理想设备。

Scrap crusher is used to deal with scrap crushing equipment, mainly used for scrapped cars, scrapped appliances and crushed thin and light operations. After scrap crusher processing crushed material obtained high density, high purity, the basic no impurities, steel mills and other manufacturing enterprises to re-smelting broken material into new products, the unit low energy consumption, high output, comprehensive economy is obvious. Scrap crusher is recognized as the ideal equipment for processing scrap.



工作原理

WORKING PRINCIPLE

废钢破碎机核心原理就是利用锤头击打撕碎废钢。在高速大扭矩电机的驱动下,主机转子上 的锤头轮流击打进入破碎腔内的待破碎物,通过衬板与锤头之间形成的空间,将待破碎物撕裂成 合乎规格的破碎物。

The core principle of scrap crusher is to use the hammer to hit and shred scrap. Driven by the high-speed and high-torque motor, the hammer on the rotor of the host machine hits the to-be-crushed object in the crushing chamber in turns, and the to-be-crushed object is torn into a size-conforming crush through the space formed between the lining plate and the hammerhead Things.

工艺流程

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PRODUCTION PROCESS

主要经过废钢破碎机进行破碎处理, 在破碎时除尘器除去轻质物料以及粉尘, 通过磁 选设备把含铁为主的金属分离出来,通过涡电流分选机把有色金属和塑料分离出来。本系 统全程采用PLC控制,动态实时监控。具有单位能耗低、处理量大、经济性好、维护成本 低、处理效果好等特点。

Mainly through the scrap crusher, remove light material and dust during crushing dust, through the magnetic separation equipment to separate the iron-based metal, through the eddy current separator to separate non-ferrous metals and plastics. The whole system using PLC control, dynamic real-time monitoring. With a unit of low energy consumption, large capacity, good economy, low maintenance costs, good treatment and so on.

SOLUTION FLOW

废钢破碎牛产线流程图 FLOW CHART OF SCRAP CRUSHING PRODUCTION LINE 破碎钢归堆传送带 高压电机及高压控制柜 磁力分选系统 High-voltage motor and High-voltage Magnetic Separation System ontrol cabinet 破碎物传送带 双滚筒碾压装置 破碎机 加料传送带 铁磁物料分选 进制 主机下破碎物震动传送装置 旋风式除尘装置

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TECHNICAL PARAMETER

型号 Model	电压 Voltage	功率 Power (kw)	产量 Capacity (t/h)	配置辅机 Support equipment		
PSJ-140	380v	132	2–3			
PSJ-200	380v	200	3-5			
PSJ-280	380v	280	4-7	进料输送机	1条	
PSJ-315	380v	315	5-8	Feed conveyor	1 set	
PSJ-450	380v	450	8–12	出料输送机 Discharging conveyor	1条 1 set	
PSJ-630	10kv	630	10-15	输铁输送机	1条	
PSJ-750	10kv	750	12–17	Iron conveyor	1 set	
PSJ-800	10kv	800	15–20	杂质输送机 Impurity conveyor	1条 1 set	
PSJ-900	10kv	900	20-30	磁选系统	1套	
1500Hp	10kv	1200	25-40	Magnetic separation system	1 set	
2000Hp	10kv	1500	50-60	除尘系统 Dust removal system	1套 1 set	
3000Hp	10kv	2250	60-80	控制系统	1台	
4000Hp	10kv	3000	80-100	Cabinet control system	1 unit	
6000Hp	10kv	4420	100-160	智能可视系统(选配) Intelligent visual system	1套 1 set	
8000Hp	10kv	6000	160-200	intelligent visual system	1 501	
10000Hp	10kv	7500	200-260			





FLOW CHART OF SCRAP CRUSHING PRODUCTION LINE



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